

Bio4Energy Researchers' Meeting, Luleå, November 21-22, 2022

RESIDUES OF QUINOA HARVEST AND PROCESSING FOR PRODUCING BIOPOLYMERS AND BIOFUELS

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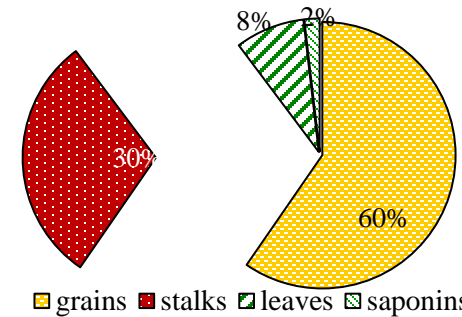
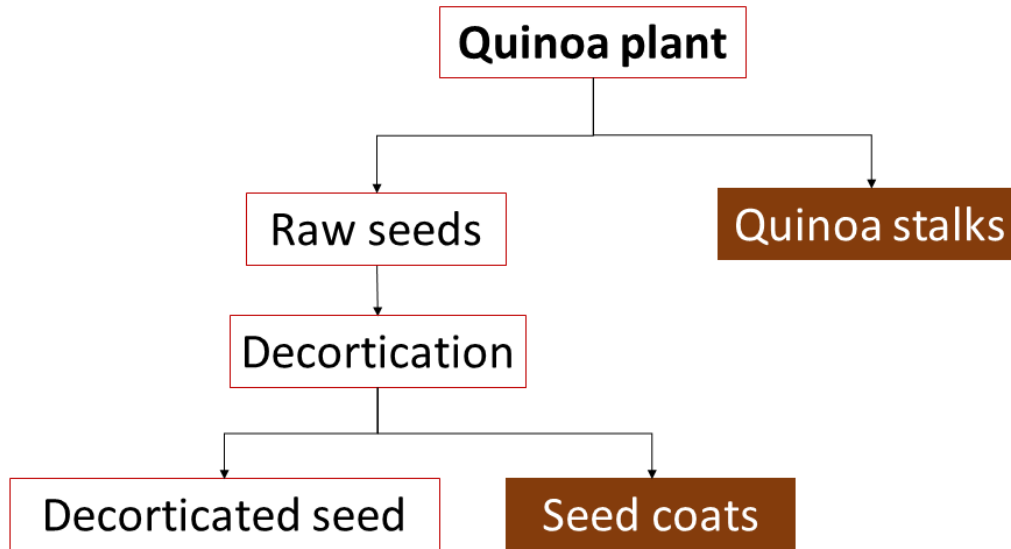
Outline

- Quinoa residues as biorefinery feedstocks
- Our research on biorefining quinoa residues
- Halotolerant bacteria for production of biopolymers
- Our quinoa biorefinery vision



Quinoa residues as biorefinery feedstocks

Chenopodium quinoa W. is a major product of Bolivian agriculture

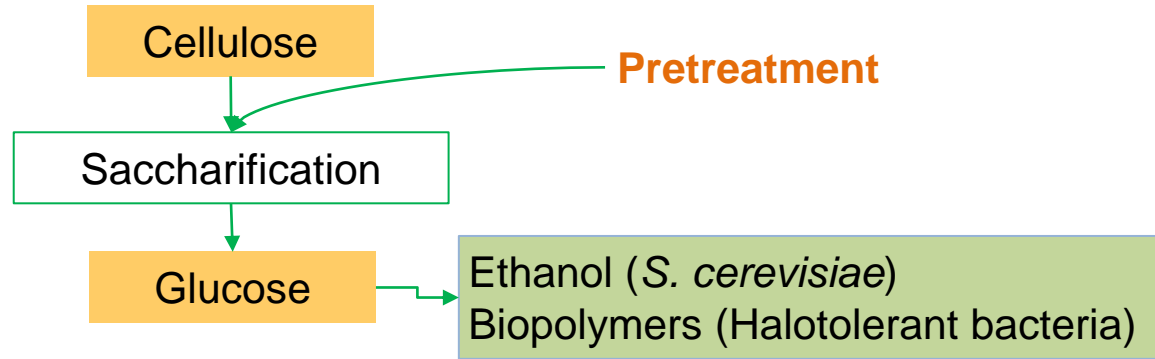
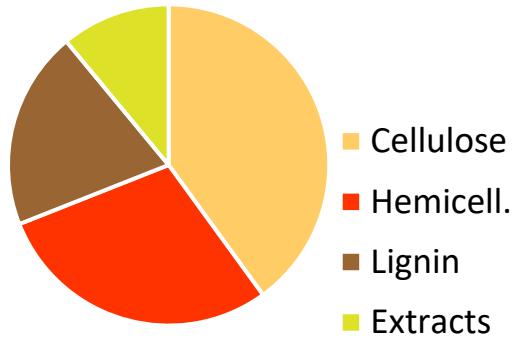


Quinoa stalks are rich in carbohydrates, abundant, cheap, and renewable – **Potential feedstock** for sugar platform-based bio-products

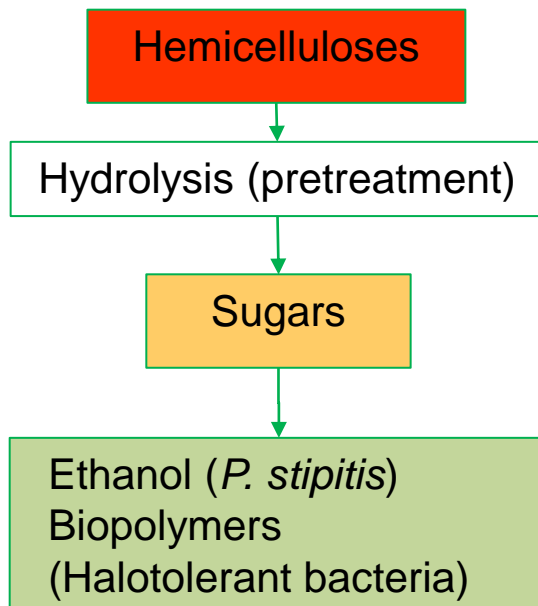
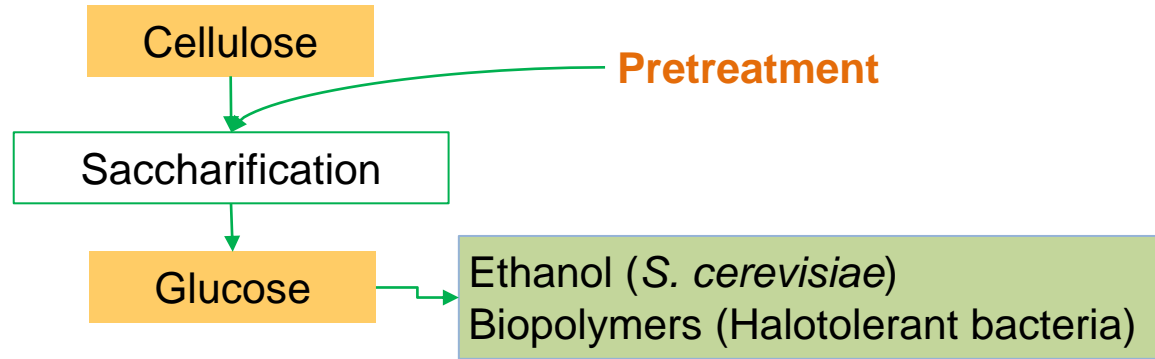
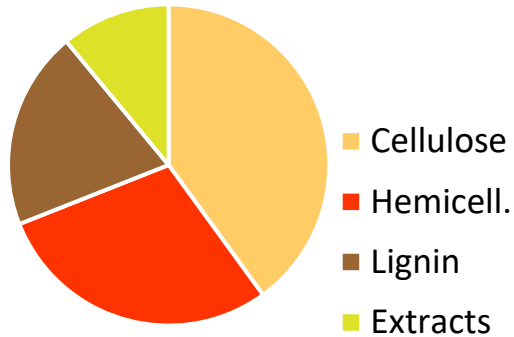
Quinoa seed coatings are rich in saponins



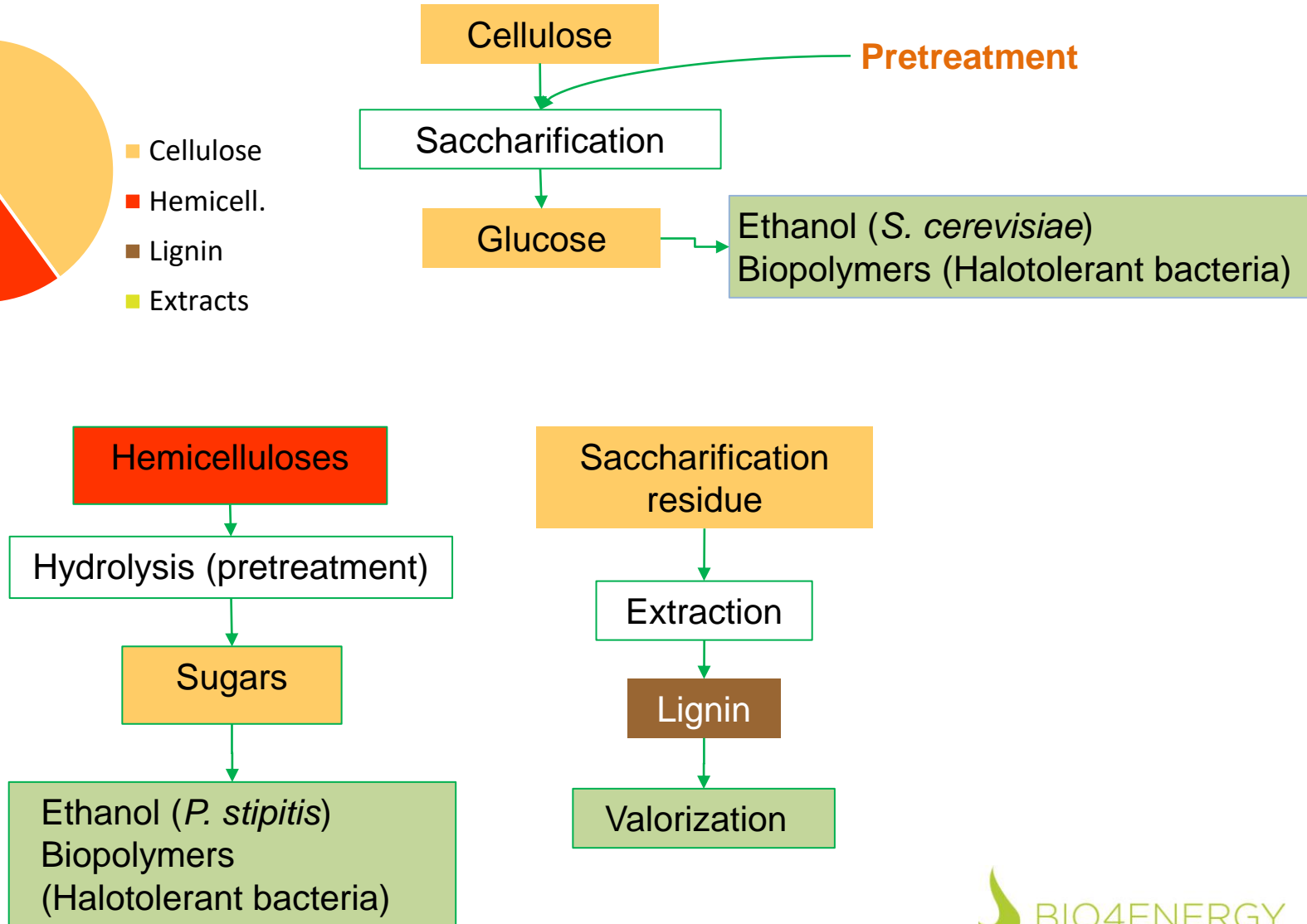
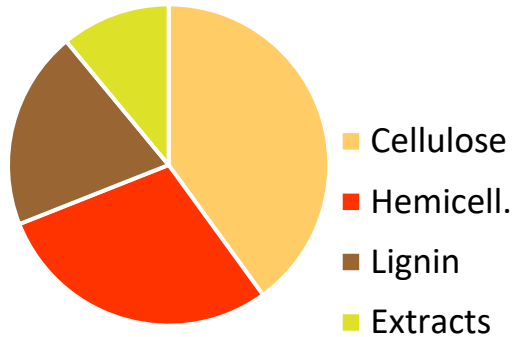
Quinoa stalks biorefinery routes



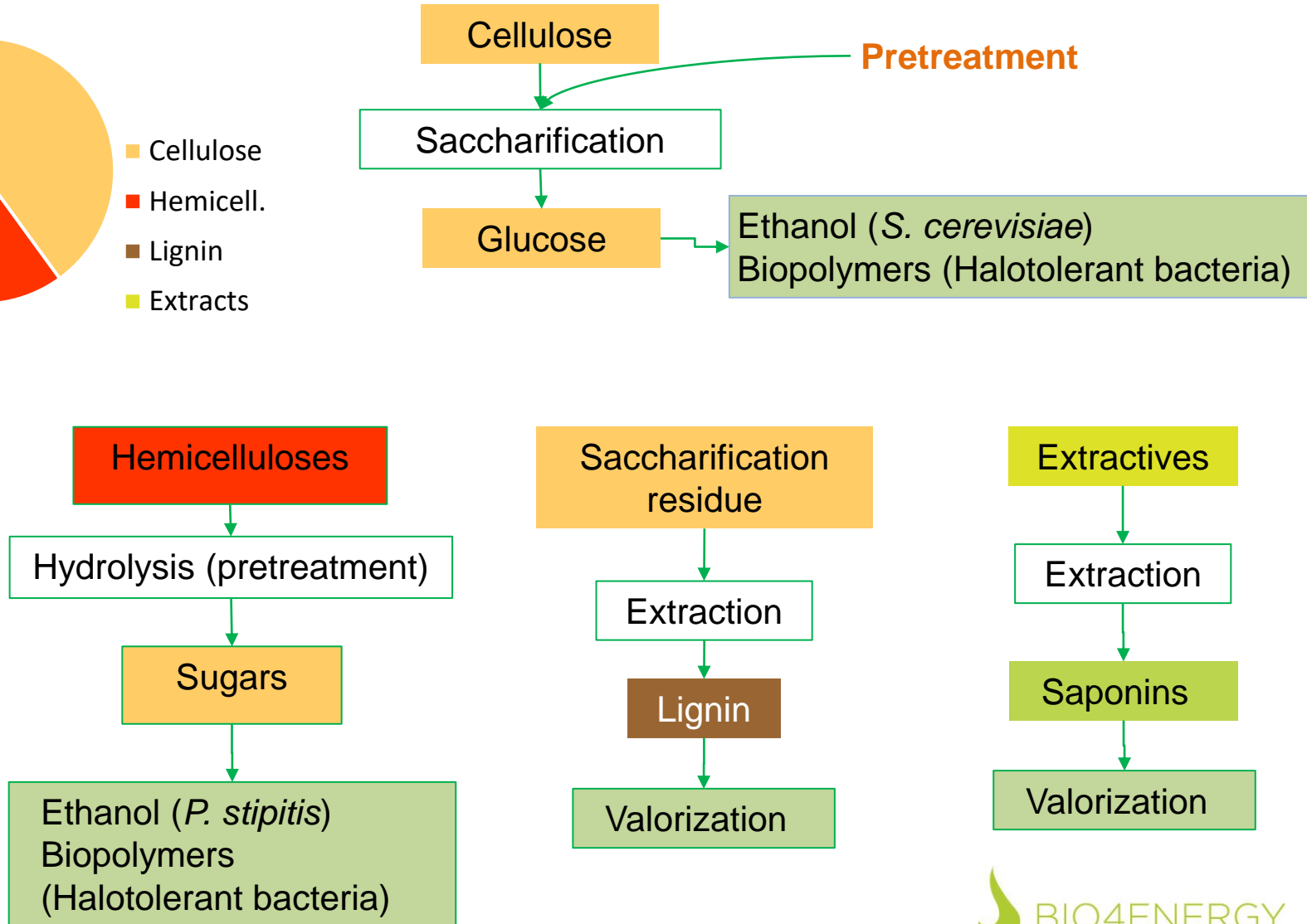
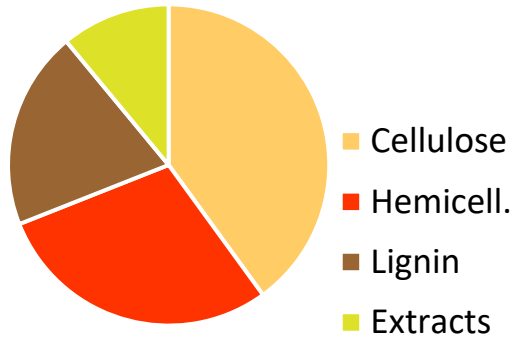
Quinoa stalks biorefinery routes



Quinoa stalks biorefinery routes



Quinoa stalks biorefinery routes



Our research on biorefining of quinoa residues

Extraction of saponins from seed coatings

Evaluation as enhancers of enzymatic saccharification and in soil bioremediation

Oliva-Taravilla et al.
Molecules 25, 3559, 2020

Hydrothermal pretreatment of quinoa stalks

Enzymatic saccharification of hydrolysates

Carrasco et al.
Energies 14, 4102, 2021

Microbial fermentations

- Biopolymers (EPS by *B. atrophaeus* and PHB by *H. boliviensis*)
- Ethanol by *S. cerevisiae* and *P. stipitis*

Chambi et al.
Fermentation 8, 79, 2022

Halotolerant bacteria

- Isolated from Bolivian Altiplano
- Produce biopolymers, e.g., **exopolysaccharides** (EPS) or **polyhydroxyalkanoates** (PHA) as adaptive mechanism to support growth under high salinity
- *Halomonas boliviensis*,
Halomonas andesensis,
Bacillus atrophaeus

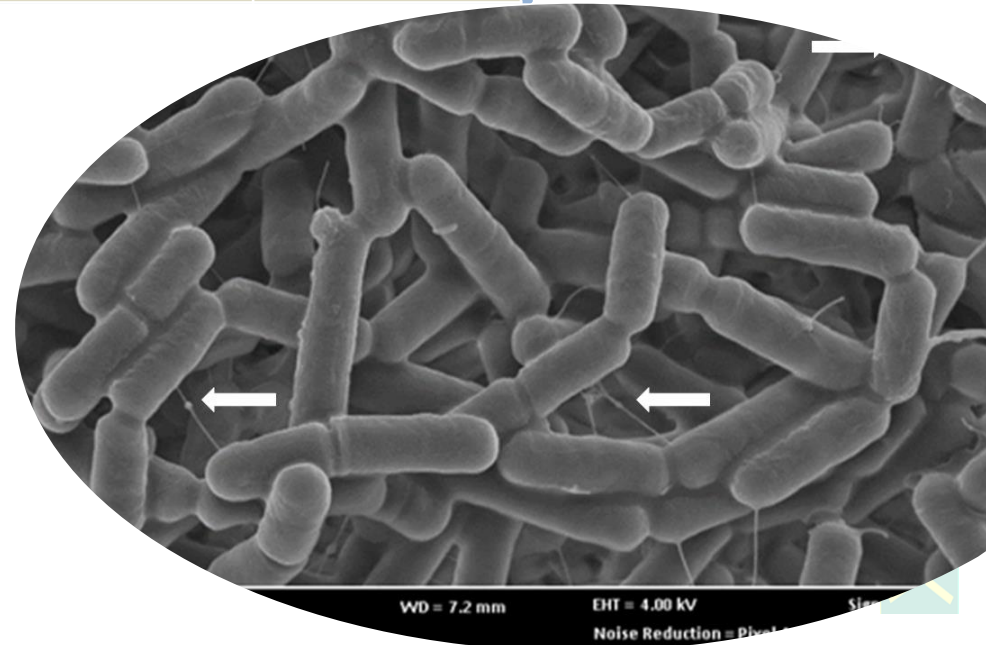


Cultivation of *Bacillus atrophaeus* BU4

- In synthetic media and in hydrolysates (cellulosic and hemicellulosic) of quinoa stalks

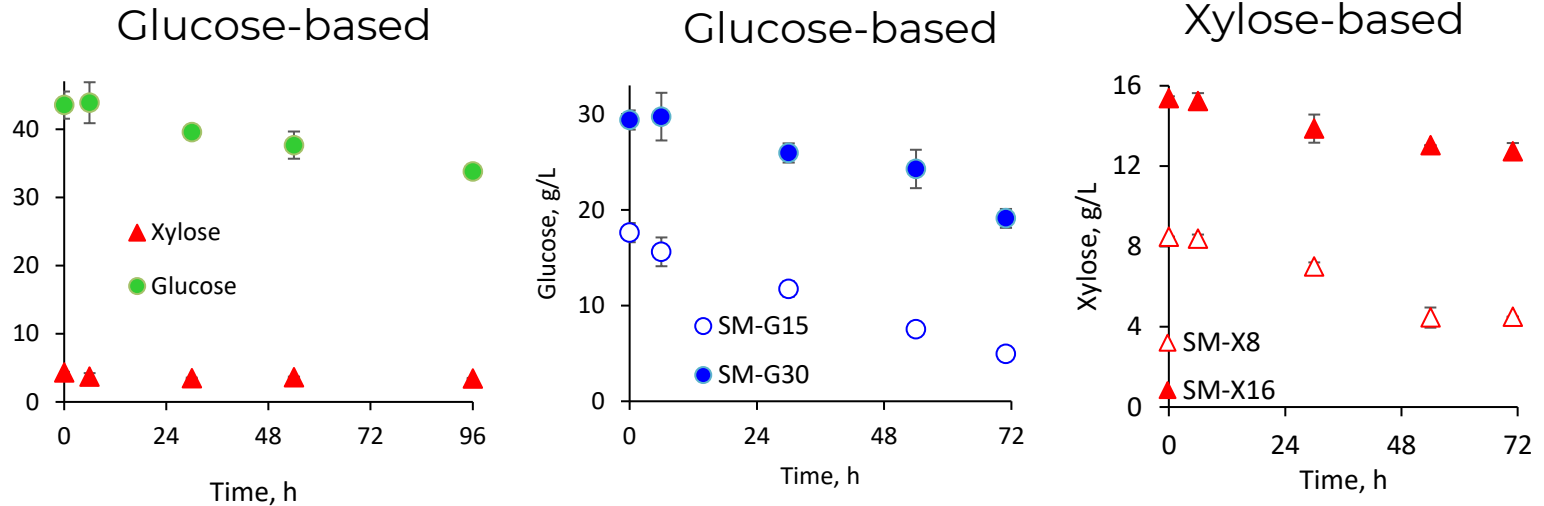
	GSM-45	GSM-30	GSM-15	C.Hydr-45	C.Hydr-30
Glucose	45	30	15	45	30
Xylose	5			5	3

	XSM-16	XSM-8	HC.Hydr-16	HC.Hydr-8
Xylose	16	8	16	8



Sugar consumption during cultivation

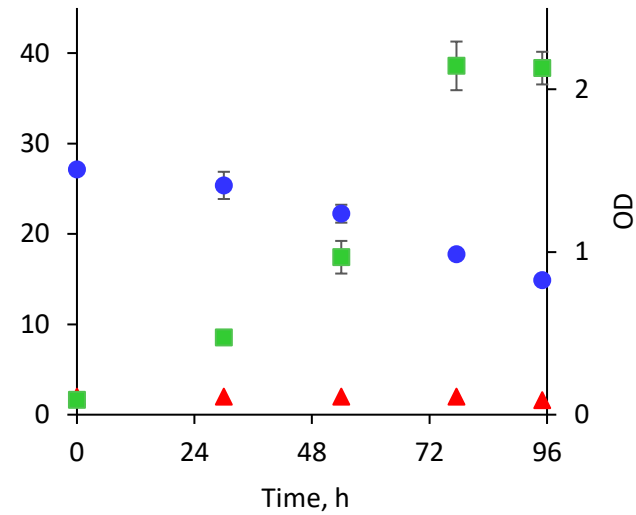
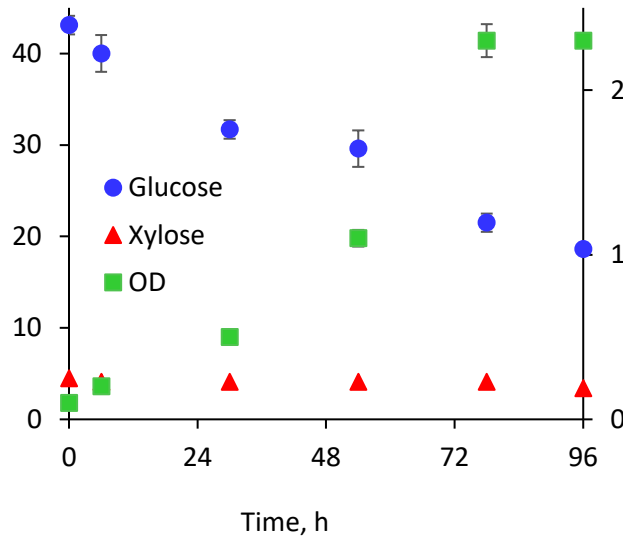
In synthetic media



- Higher glucose consumption than that of xylose
- More dynamic cultivations at lower initial sugar concentrations

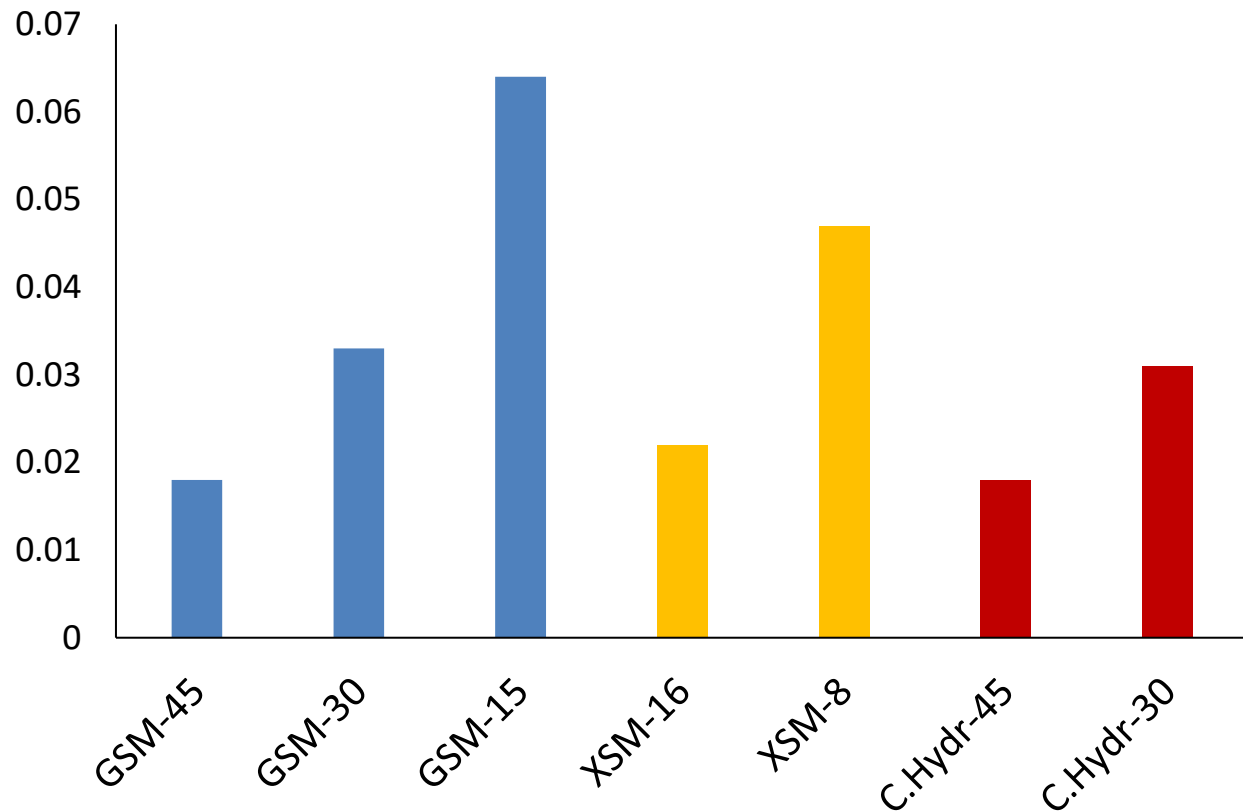
Sugar consumption during cultivation

In hydrolysates



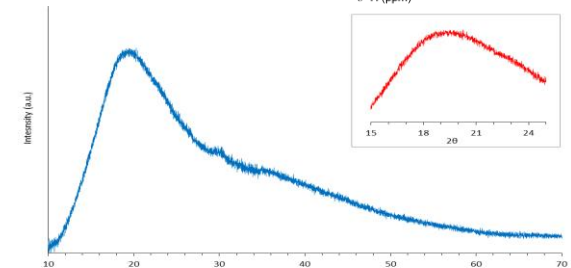
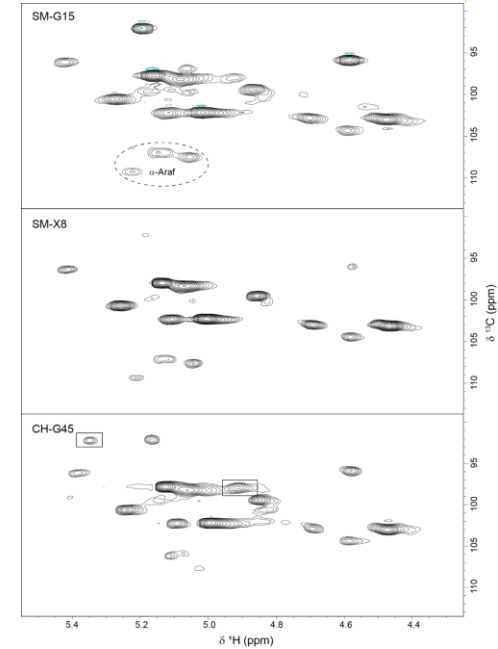
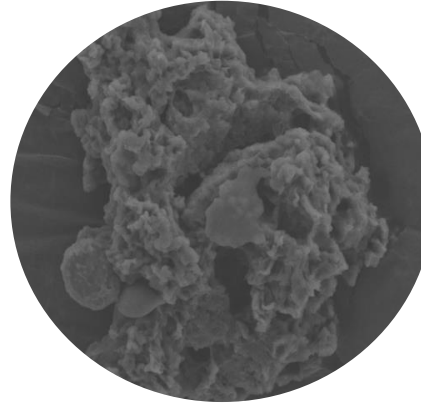
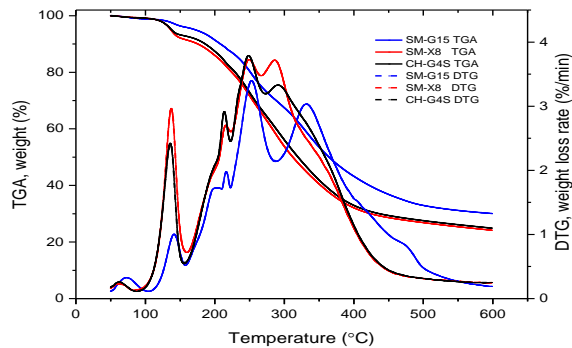
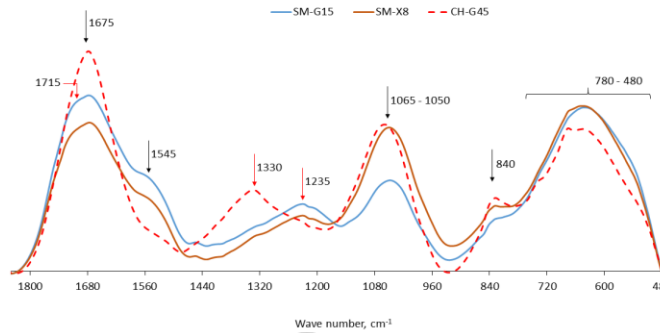
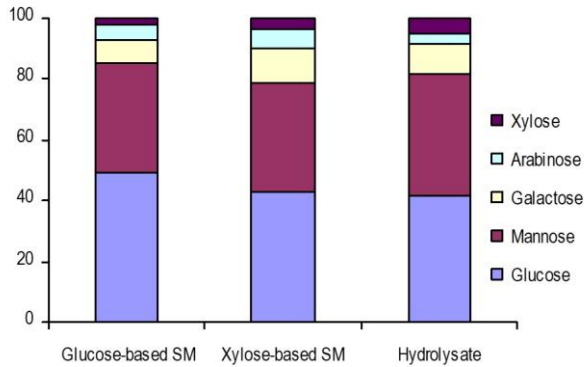
- Sugar consumption pattern in cellulosic hydrolysates comparable with that in synthetic media

EPS yield, g/g consumed sugar



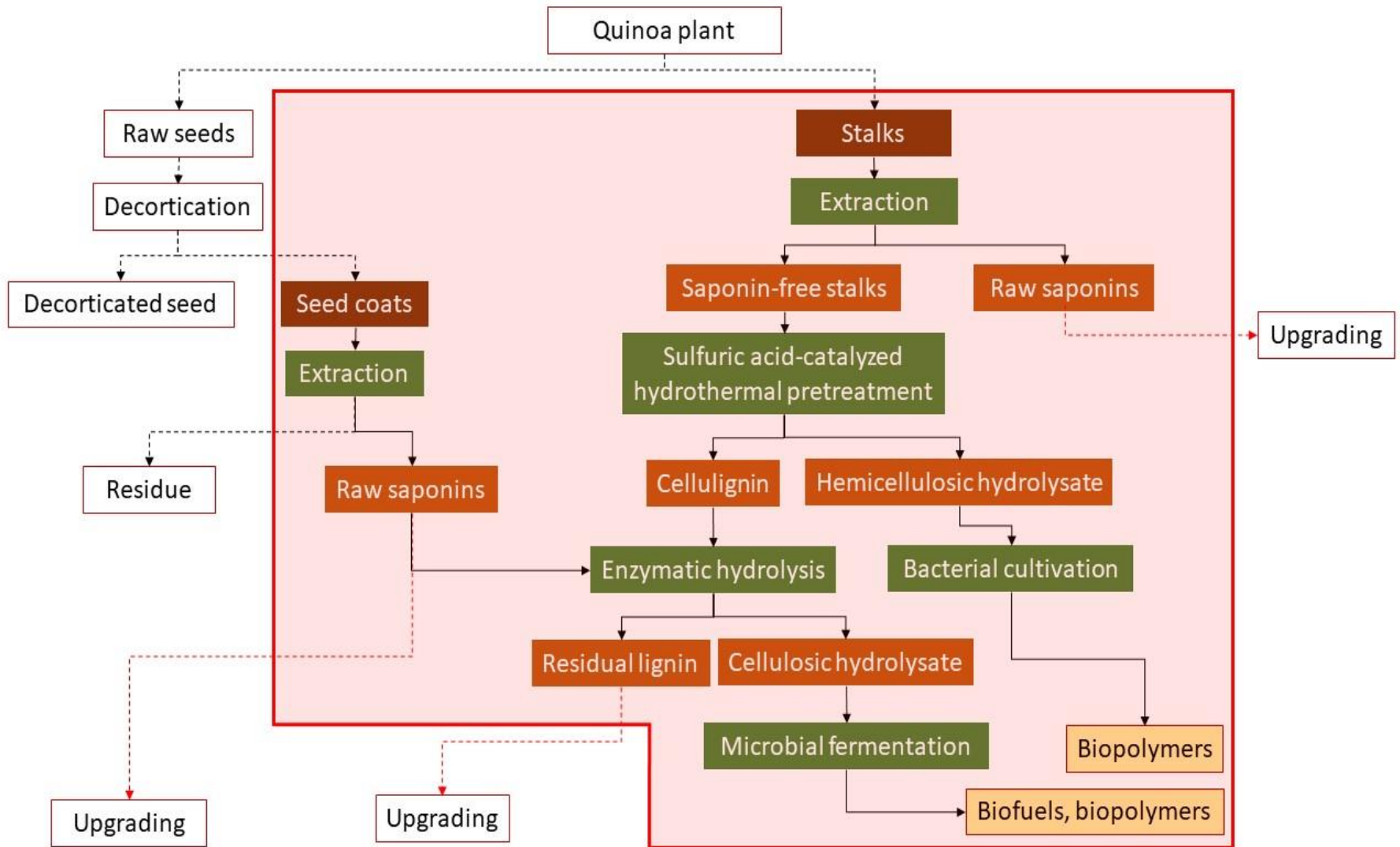
- EPS yield per consumed sugar increased with decrease of initial concentration
- EPS yield higher for glucose
- EPS yield comparable in SM and hydrolysate

EPS characterization



- ✓ NMR, HPSEC, FTIR, SEM and TGA revealed similarities between EPS from glucose- and xylose-based synthetic media
- ✓ EPS from cellulosic hydrolysates are slightly different
- ✓ Good thermal stability, amorphous nature, water-retention capacity
- ✓ Useful features for applications

Our quinoa biorefinery vision



Final remarks

Biorefining of quinoa residues for producing biofuels and biopolymers **deserves attention as an industrialization alternative** for quinoa-producing areas, e.g., Bolivian Altiplano

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Removal of saponins is a favorable strategy **for improving the effectiveness of hydrothermal pretreatment** of quinoa stalks.

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Removal of saponins is a favorable strategy **for improving the effectiveness of hydrothermal pretreatment** of quinoa stalks.

Quinoa saponins are effective **additives for enhancing enzymatic saccharification** of pretreated lignocellulose.

Final remarks

Biorefining of quinoa residues for producing biofuels and biopolymers **deserves attention as an industrialization alternative** for quinoa-producing areas, e.g., Bolivian Altiplano

Cellulosic **hydrolysates of quinoa stalk are suitable substrates** for producing EPS using halotolerant *B. atrophaeus* BU4

Removal of saponins is a favorable strategy **for improving the effectiveness of hydrothermal pretreatment** of quinoa stalks.

Quinoa saponins are effective **additives for enhancing enzymatic saccharification** of pretreated lignocellulose.

Acknowledgements

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- ✓ Swedish Research Council
- ✓ Bio4Energy strategic research environment
- ✓ Swedish International Development Cooperation Agency



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Valorization

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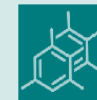
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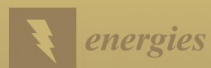
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Thanks a lot, dear friends!



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